

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 6/4/2024 Revision date: 9/27/2024 Supersedes: 6/4/2024 Version: 1.1

SECTION 1: Identification

1.1. Identification

Product form : Mixture Product name : Epoxy Resin

Product code : AM1162, AM1163, AM1164, AM1167, AM1169

1.2. Recommended use and restrictions on use

No additional information available

1.3. Supplier

Alpha Resources LLC 3090 Johnson Rd.

Stevensville, Michigan 49127

USA

T (269)465-5559

info@alpharesources.com - www.alpharesources.com

1.4. Emergency telephone number

Emergency number : CHEMTREC Emergency Phone Number: (800) 424-9300

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 2 H315 Causes skin irritation Serious eye damage/eye irritation Category 2 H319 Causes serious eye irritation Skin sensitization, Category 1 H317 May cause an allergic skin reaction Hazardous to the aquatic environment - Chronic Hazard Category 2 H411 Toxic to aquatic life with long lasting effects

Full text of H statements: see section 16

Precautionary statements (GHS US)

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)





Signal word (GHS US) : Warning

Hazard statements (GHS US) H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H411 - Toxic to aquatic life with long lasting effects : P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.

P264 - Wash hands, forearms and face thoroughly after handling.

P272 - Contaminated work clothing must not be allowed out of the workplace.

P273 - Avoid release to the environment.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 - If on skin: Wash with plenty of water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses,

if present and easy to do. Continue rinsing.

P321 - Specific treatment (see supplemental first aid instruction on this label).

P332+P313 - If skin irritation occurs: Get medical advice/attention.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P363 - Wash contaminated clothing before reuse.

P391 - Collect spillage.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Benzyl alcohol	CAS-No.: 100-51-6		Flam. Liq. 4, H227 Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312

Full text of hazard classes and H-statements: see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get

medical advice/attention.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus.

Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing

dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to

section 8: "Exposure controls/personal protection".

9/27/2024 (Revision date) US - en 2/9

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective

equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the

workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Epoxy Resin

No additional information available

Benzyl alcohol (100-51-6)

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):







9/27/2024 (Revision date) US - en 3/9

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear, colorless liquid.

Colorless Color Odor Unpleasant No data available Odor threshold No data available Melting point Not applicable Freezing point No data available : No data available Boiling point No data available Flash point Relative evaporation rate (butyl acetate=1) No data available Flammability (solid, gas) Not applicable. Vapor pressure No data available No data available Relative vapor density at 20°C

Relative density : 1.15

Solubility No data available Partition coefficient n-octanol/water (Log Pow) No data available Auto-ignition temperature No data available Decomposition temperature No data available : No data available Viscosity, kinematic : No data available Viscosity, dynamic **Explosion limits** : No data available Explosive properties : No data available Oxidizing properties : No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Benzyl alcohol (100-51-6)	
LD50 oral rat	1610 mg/kg Source: OECD SIDS
LD50 dermal rat	2000 mg/kg

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Benzyl alcohol (100-51-6)		
LC50 Inhalation - Rat (Vapours)	> 4.178 mg/l	
ATE US (oral)	1610 mg/kg body weight	
ATE US (dermal)	2000 mg/kg body weight	

 Skin corrosion/irritation
 : Causes skin irritation.

 Serious eye damage/irritation
 : Causes serious eye irritation.

 Respiratory or skin sensitization
 : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified
Viscosity, kinematic : No data available

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life with long lasting effects.

Epoxy Resin	
EC50 - Crustacea [1]	$\approx 2 \text{ mg/l}$

Benzyl alcohol (100-51-6)

LC50 - Fish [1] 10 mg/l

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Benzyl alcohol (100-51-6)	
Partition coefficient n-octanol/water (Log Pow)	1.1
12.4. Mobility in soil	

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

 DOT NA No
 : UN3082

 UN-No. (TDG)
 : UN3082

 UN-No. (IMDG)
 : 3082

 UN-No. (IATA)
 : 3082

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Environmentally hazardous substances, liquid, n.o.s.

Proper Shipping Name (TDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Proper Shipping Name (IMDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : 9
Hazard labels (DOT) : 9



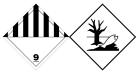
TDG

Transport hazard class(es) (TDG) : 9 Hazard labels (TDG) : 9



IMDG

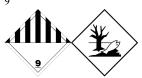
Transport hazard class(es) (IMDG) : 9
Hazard labels (IMDG) : 9



IATA

Transport hazard class(es) (IATA) : 9

Hazard labels (IATA)



14.4. Packing group

Packing group (DOT) : III
Packing group (TDG) : III
Packing group (IMDG) : III
Packing group (IATA) : III

14.5. Environmental hazards

Dangerous for the environment : Yes
Marine pollutant : Yes



Other information : No supplementary information available.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

14.6. Special precautions for user

DOT

UN-No.(DOT) : UN3082

DOT Special Provisions (49 CFR 172.102) : 8 - A hazardous substance that is not a hazardous waste may be shipped under the shipping description "Other regulated substances, liquid or solid, n.o.s.", as appropriate. In addition, for solid materials, special

provision B54 applies.

146 - This description may be used for a material that poses a hazard to the environment but does not meet the definition for a hazardous waste or a hazardous substance, as defined in 171.8 of this subchapter, or any hazard class as defined in Part 173 of this subchapter, if it is designated as environmentally hazardous by the Competent Authority of the country of origin, transit or destination.

173 - An appropriate generic entry may be used for this material.

335 - Mixtures of solids that are not subject to this subchapter and environmentally hazardous liquids or solids may be classified as "Environmentally hazardous substances, solid, n.o.s," UN3077 and may be transported under this entry, provided there is no free liquid visible at the time the material is loaded or at the time the packaging or transport unit is closed. Each transport unit must be leak-proof when used as bulk packaging.

IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).

T4 - 2.65 178.274(d)(2) Normal...... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) : 155
DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 241
DOT Quantity Limitations Passenger aircraft/rail (49 : No Limit

CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 CFR

175.75)

: No Limit

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

TDG

UN-No. (TDG) : UN3082

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

TDG Special Provisions

: 16 - 1) The technical name of the most dangerous substance related to the primary class must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(i)(A) of Part 3, Documentation. The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3) of Part 4, Dangerous Goods Safety Marks.

2) subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical: a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S; b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S; c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S; d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S. An example in Canada is the "Food and Drugs Act",99 - (1) Mixtures of solids that are not dangerous goods and liquids or solids that are UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, may be handled, offered for transport or transported as UN3077 if there is no visible liquid when the dangerous goods are loaded into a means containment and during transport. (2) These Regulations, except for Part 1 (Coming into Force, Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to the handling, offering for transport or transporting of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety. SOR/2014-306 UN3077, UN3082 SOR/2014-306

Explosive Limit and Limited Quantity Index : 5 L
Excepted quantities (TDG) : E1
Emergency Response Guide (ERG) Number : 171

IMDG

Special provision (IMDG) : 274, 335, 969

Limited quantities (IMDG) : 5 L

Excepted quantities (IMDG) : E1

Packing instructions (IMDG) : LP01, P001

Packing provisions (IMDG) : PP1

IBC packing instructions (IMDG) : IBC03

Tank instructions (IMDG) : T4

EmS-No. (Fire) : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE

: TP1, TP29

EmS-No. (Spillage) : S-F - SPILLAGE SCHEDULE Foxtrot - WATER-SOLUBLE MARINE POLLUTANTS

Stowage category (IMDG) : A

IATA

PCA Excepted quantities (IATA) : E1
PCA Limited quantities (IATA) : Y964
PCA limited quantity max net quantity (IATA) : 30kgG
PCA packing instructions (IATA) : 964
PCA max net quantity (IATA) : 450L
CAO packing instructions (IATA) : 964
CAO max net quantity (IATA) : 450L

Special provision (IATA) : A97, A158, A197, A215

ERG code (IATA) : 9L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Tank special provisions (IMDG)

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

9/27/2024 (Revision date) US - en 8/9

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Name	CAS-No.	Listing	Commercial status	Flags
Benzyl alcohol	100-51-6	Present	Active	

15.2. International regulations

CANADA

Benzyl alcohol (100-51-6)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Benzyl alcohol (100-51-6)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

No additional information available

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 9/27/2024

Full text of H-phrases		
H227	Combustible liquid	
H302	Harmful if swallowed	
H312	Harmful in contact with skin	
H315	Causes skin irritation	
H317	May cause an allergic skin reaction	
H319	Causes serious eye irritation	
H411	Toxic to aquatic life with long lasting effects	

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.