Coolant

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Issue date: 1/22/2024 Revision date: 8/19/2024 Supersedes: 1/22/2024 Version: 2.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : Coolant
Product code : AR5933, AM1106, AM1107, AM1108, AM1109

1.2. Recommended use and restrictions on use

No additional information available

1.3. Supplier

Alpha Resources LLC
3090 Johnson Rd.
Stevensville, Michigan 49127
USA
T (269)465-5559
info@alpharesources.com - www.alpharesources.com

1.4. Emergency telephone number

Emergency number : CHEMTREC Emergency Phone Number: (800) 424-9300

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 1	H314	Causes severe skin burns and eye damage
Serious eye damage/eye irritation Category 1	H318	Causes serious eye damage

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :

Signal word (GHS US) : Danger
Hazard statements (GHS US) : H314 - Causes severe skin burns and eye damage
H318 - Causes serious eye damage
Precautionary statements (GHS US) : P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a poison center or doctor.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P363 - Wash contaminated clothing before reuse.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Triethanolamine	CAS-No.: 102-71-6	< 25	Acute Tox. 4 (Dermal), H312
Monoethanolamine	CAS-No.: 141-43-5	< 15	Flam. Liq. 4, H227 Acute Tox. 4 (Oral), H302 Skin Corr. 1, H314 Eye Dam. 1, H318

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Call a physician immediately.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. Call a physician immediately.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Burns.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : Burns.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray. Wear personal protective equipment.
Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Coolant

No additional information available

Triethanolamine (102-71-6)

USA - ACGIH - Occupational Exposure Limits

Local name	Triethanolamine
ACGIH OEL TWA	5 mg/m³
Remark (ACGIH)	TLV® Basis: Eye & skin irr
Regulatory reference	ACGIH 2024

Monoethanolamine (141-43-5)

USA - ACGIH - Occupational Exposure Limits

Local name	Ethanolamine
ACGIH OEL TWA [ppm]	3 ppm
ACGIH OEL STEL [ppm]	6 ppm
Remark (ACGIH)	TLV® Basis: Eye & skin irr
Regulatory reference	ACGIH 2024

USA - OSHA - Occupational Exposure Limits

Local name	Ethanolamine
OSHA PEL TWA [1]	6 mg/m³
OSHA PEL TWA [2]	3 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:
Protective gloves

Eye protection:
Safety glasses

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	:	Liquid
Appearance	:	Clear, colorless liquid.
Color	:	Colorless
Odor	:	Mixture contains one or more component(s) which have the following odour:
Odor threshold	:	No data available
pH	:	No data available
Melting point	:	Not applicable
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	:	No data available
Relative evaporation rate (butyl acetate=1)	:	No data available
Flammability (solid, gas)	:	Not applicable.
Vapor pressure	:	No data available
Relative vapor density at 20°C	:	No data available
Relative density	:	No data available
Solubility	:	Water: 100 %
Partition coefficient n-octanol/water (Log Pow)	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity, kinematic	:	No data available
Viscosity, dynamic	:	No data available
Explosion limits	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Triethanolamine (102-71-6)	
LD50 oral rat	4200 – 11300 mg/kg
LD50 dermal rabbit	2000 mg/kg
ATE US (oral)	4200 mg/kg body weight
ATE US (dermal)	2000 mg/kg body weight

Monoethanolamine (141-43-5)	
LD50 oral rat	1089 mg/kg Source: OECD SIDS
LD50 dermal rabbit	2504 mg/kg Source: OECD SIDS
LC50 Inhalation - Rat (Vapours)	> 1487 mg/l Source: ECHA
ATE US (oral)	1089 mg/kg body weight
ATE US (dermal)	2504 mg/kg body weight

Skin corrosion/irritation : Causes severe skin burns.

Triethanolamine (102-71-6)	
pH	10.5

Monoethanolamine (141-43-5)	
pH	12.1 Source: ECHA

Serious eye damage/irritation : Causes serious eye damage.

Triethanolamine (102-71-6)	
pH	10.5

Monoethanolamine (141-43-5)	
pH	12.1 Source: ECHA

Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Triethanolamine (102-71-6)	
NOAEL (chronic,oral,animal/male,2 years)	63 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 451 (Carcinogenicity Studies)
IARC group	3 - Not classifiable

Reproductive toxicity : Not classified

Triethanolamine (102-71-6)	
NOAEL (animal/male, F0/P)	1000 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 416 (Two-Generation Reproduction Toxicity Study), Guideline: other:, Guideline: EPA OPPTS 870.3800 (Reproduction and Fertility Effects)
NOAEL (animal/female, F0/P)	300 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 416 (Two-Generation Reproduction Toxicity Study), Guideline: other:, Guideline: EPA OPPTS 870.3800 (Reproduction and Fertility Effects)

Monoethanolamine (141-43-5)	
NOAEL (animal/male, F0/P)	1000 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 416 (Two-Generation Reproduction Toxicity Study), Guideline: other:, Guideline: EPA OPPTS 870.3800 (Reproduction and Fertility Effects)
NOAEL (animal/female, F0/P)	300 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 416 (Two-Generation Reproduction Toxicity Study), Guideline: other:, Guideline: EPA OPPTS 870.3800 (Reproduction and Fertility Effects)

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

Triethanolamine (102-71-6)	
NOAEL (oral,rat,90 days)	1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)

Monoethanolamine (141-43-5)	
NOAEL (oral,rat,90 days)	300 mg/kg body weight Animal: rat, Guideline: other:, Guideline: other:, Guideline: other:
NOAEC (inhalation,rat,dust/mist/fume,90 days)	0.01 mg/l air Animal: rat, Guideline: OECD Guideline 412 (Subacute Inhalation Toxicity: 28-Day Study), Guideline: EU Method B.8 (Subacute Inhalation Toxicity: 28-Day Study)

Aspiration hazard : Not classified

Viscosity, kinematic : No data available

Monoethanolamine (141-43-5)	
Viscosity, kinematic	18.578 mm²/s

Symptoms/effects after skin contact : Burns.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : Burns.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.

Triethanolamine (102-71-6)	
LC50 - Fish [1]	11800 mg/l
EC50 - Crustacea [1]	609.98 mg/l
EC50 72h - Algae [1]	512 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)

Triethanolamine (102-71-6)	
EC50 72h - Algae [2]	216 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
ErC50 algae	169 mg/l
NOEC chronic fish	> 1 mg/l Test organisms (species): other:

Monoethanolamine (141-43-5)	
LC50 - Fish [1]	170 mg/l Source: OECD SIDS
EC50 - Crustacea [1]	32.6 mg/l
EC50 72h - Algae [1]	2.8 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	2.1 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)
ErC50 algae	2.1 mg/l Source: ECHA
NOEC (chronic)	0.85 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	1.24 mg/l Test organisms (species): Oryzias latipes Duration: '41 d'

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Triethanolamine (102-71-6)	
Partition coefficient n-octanol/water (Log Pow)	-1.59

Monoethanolamine (141-43-5)	
Partition coefficient n-octanol/water (Log Pow)	-1.31 Source: ICSC

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector’s sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

DOT NA No : UN1760
UN-No. (TDG) : UN1760
UN-No. (IMDG) : 1760
UN-No. (IATA) : 1760

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Corrosive liquids, n.o.s.
Proper Shipping Name (TDG) : CORROSIVE LIQUID, N.O.S.
Proper Shipping Name (IMDG) : CORROSIVE LIQUID, N.O.S.
Proper Shipping Name (IATA) : Corrosive liquid, n.o.s.

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : 8

Hazard labels (DOT) : 8

TDG

Transport hazard class(es) (TDG) : 8

Hazard labels (TDG) : 8

IMDG

Transport hazard class(es) (IMDG) : 8

Hazard labels (IMDG) : 8

IATA

Transport hazard class(es) (IATA) : 8

Hazard labels (IATA) : 8

14.4. Packing group

Packing group (DOT) : III

Packing group (TDG) : III

Packing group (IMDG) : III

Packing group (IATA) : III

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

DOT

UN-No.(DOT) : UN1760

DOT Special Provisions (49 CFR 172.102) : IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).
T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx)	:	154
DOT Packaging Non Bulk (49 CFR 173.xxx)	:	203
DOT Packaging Bulk (49 CFR 173.xxx)	:	241
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	:	5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	:	60 L
DOT Vessel Stowage Location	:	A - The material may be stowed ‘‘on deck’’ or ‘‘under deck’’ on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other	:	40 - Stow ‘‘clear of living quarters’’

TDG

UN-No. (TDG)	:	UN1760
TDG Special Provisions	:	16 - 1) The technical name of the most dangerous substance related to the primary class must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(i)(A) of Part 3, Documentation. The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3) of Part 4, Dangerous Goods Safety Marks. 2) subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical: a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S; b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S; c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S; d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S. An example in Canada is the “Food and Drugs Act”.
Explosive Limit and Limited Quantity Index	:	5 L
Excepted quantities (TDG)	:	E1
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	:	5 L
Emergency Response Guide (ERG) Number	:	154

IMDG

Special provision (IMDG)	:	223, 274
Limited quantities (IMDG)	:	5 L
Excepted quantities (IMDG)	:	E1
Packing instructions (IMDG)	:	P001, LP01
IBC packing instructions (IMDG)	:	IBC03
Tank instructions (IMDG)	:	T7
Tank special provisions (IMDG)	:	TP1, TP28
EmS-No. (Fire)	:	F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	:	S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES
Stowage category (IMDG)	:	A
Stowage and handling (IMDG)	:	SW2
Properties and observations (IMDG)	:	Causes burns to skin, eyes and mucous membranes.

IATA

PCA Excepted quantities (IATA)	:	E1
PCA Limited quantities (IATA)	:	Y841
PCA limited quantity max net quantity (IATA)	:	1L
PCA packing instructions (IATA)	:	852
PCA max net quantity (IATA)	:	5L
CAO packing instructions (IATA)	:	856
CAO max net quantity (IATA)	:	60L
Special provision (IATA)	:	A3, A803
ERG code (IATA)	:	8L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
Triethanolamine	102-71-6	Present	Active	
Monoethanolamine	141-43-5	Present	Active	

15.2. International regulations

CANADA

Triethanolamine (102-71-6)

Listed on the Canadian DSL (Domestic Substances List)

Monoethanolamine (141-43-5)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Triethanolamine (102-71-6)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Monoethanolamine (141-43-5)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

No additional information available

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 8/19/2024

Full text of H-phrases	
H227	Combustible liquid
H302	Harmful if swallowed
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.